

# Capacitors Technology for Power Electronics

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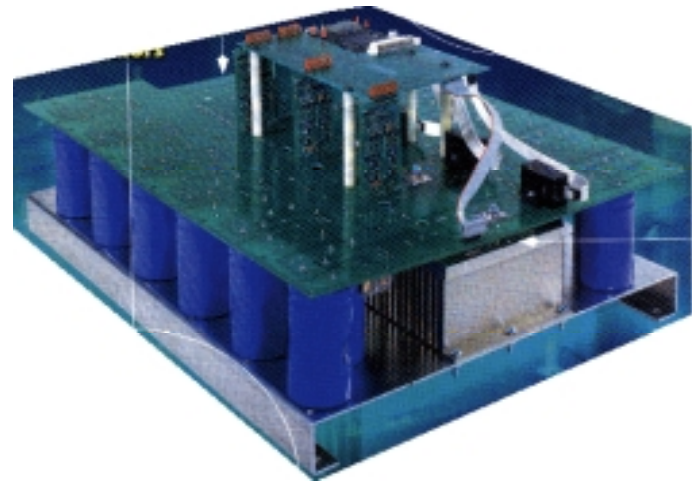
- Collaborators
  - M-J. Pan and W. Hackenberger, TRS Ceramics Inc.
  - Q. Zhang, R. Anklekar, S. Perini, and T. Shrout, PSU
- Sponsors
  - Office of Naval Research
  - Department of Energy, Office of Advanced Automotive Technology

# Outline

- Capacitor technology for power electronics.
- Solid state capacitor development and characterization.
- Design considerations for capacitor arrays.

# Capacitor Development for Power Electronics

- Reduce Capacitor Volume
  - reduce reliance on electrolytics
  - nonlinear dielectrics
- Integration and Packaging
  - volume savings
  - minimize **connectors**
  - decrease inductance
- Decrease Thermal Load
  - minimize switching losses
  - decrease capacitor series resistance (ESR)
- Reduce Cost
  - proportional to reduced volume
  - low cost electrode systems.



# Volumetric Efficiency of Solid-State Capacitors

Capacitor Type (500 V)	Capacitance ( $\mu\text{F}$ )	Volume ( $\text{cm}^3$ )
Polypropylene	20	133
MLC (X7R)	22	16
MLC (AFE)/FE	20	(4*)

\* Projection based on increasing dielectric constant from 1000 to 4000

# High Energy Storage Capacitors

## Needs: Future Consumer Markets

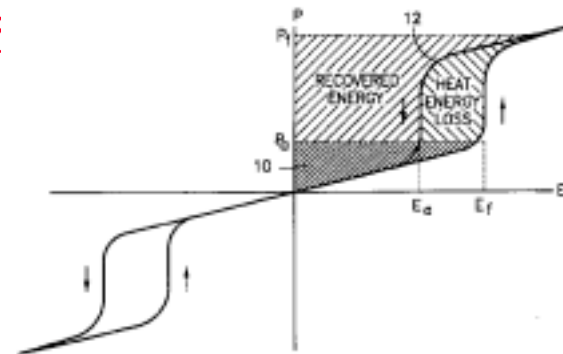
Electric Car — AC/DC converters  
Trucks — Power switching  
Medical — Cardiac defibrillators  
Power Distribution/Utility Management

## Niche Markets

Lasers  
Camera flash units  
Explosive detonators  
Electric guns  
High power lighting ignitors

## CDS Research Thrusts:

- \* Antiferroelectric (phase switching) materials  $\sim 12\text{J}/\text{cm}^3$
- \* High K polymers — irradiated PVDF  $K \sim 50$ ,  $\tan\delta$
- \* High K polymer composites
- \* Integrated varistor/capacitors
- \* DOE GATE (Graduate Automobile Technology Education) Program

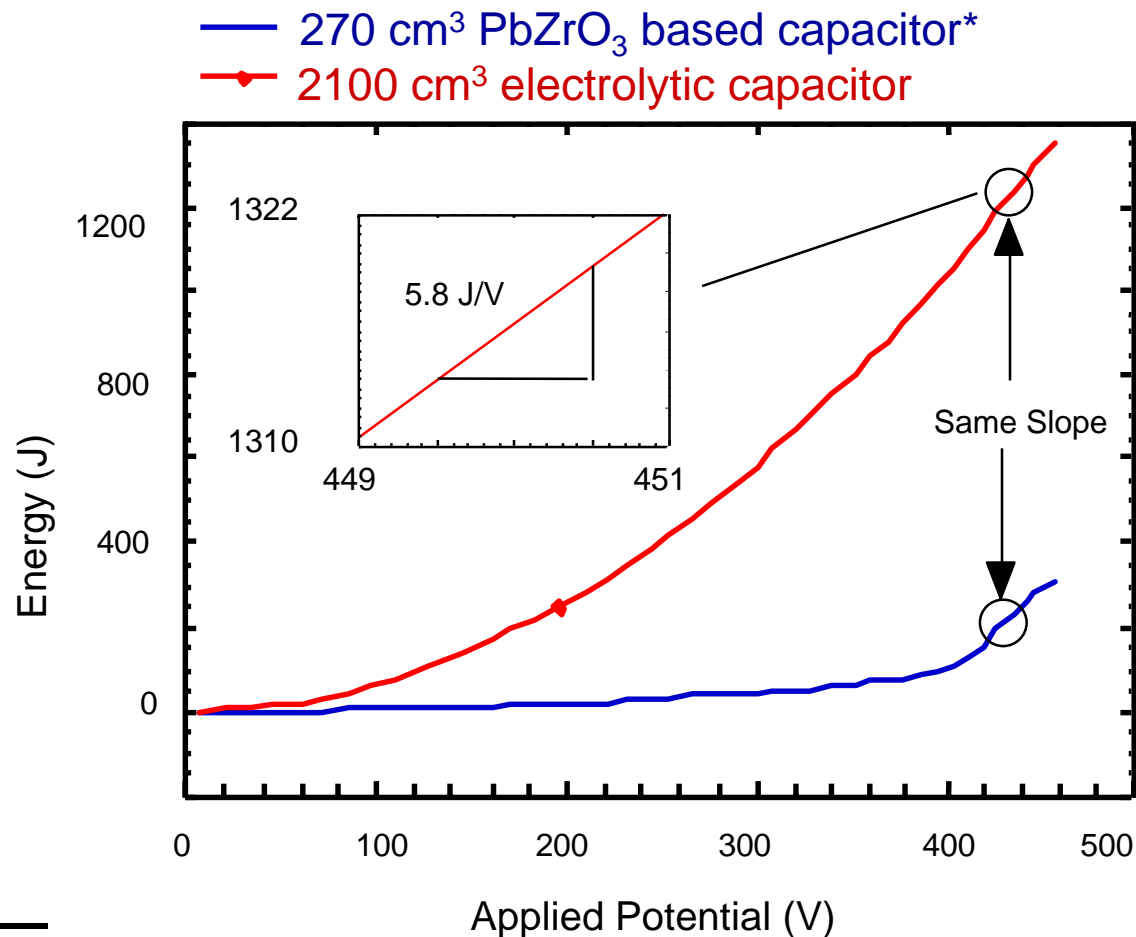


U.S. Patent #5,728,138

# 1 MW Inverter Capacitors

- Capacitor Energy Requirements
  - 450 V, 900 A, 10  $\mu$ S
  - 4 Joules
- Electrolytic Capacitors
  - 13,800  $\mu$ F,
  - 2100 cm<sup>3</sup> volume (includes package)
- Antiferroelectric/Ferroelectric Materials
  - 13,800  $\mu$ F, 150 cm<sup>3</sup> volume
  - electrodes and packaging add extra volume

# Conventional Electrolytic vs. Phase-Switching Capacitors





# Summary and Conclusions

- Materials Development
  - High-K polymers and AFE/FE.
  - Reliability and packaging.
- Components Development
  - 100 kW inverter test with ORNL.
  - Polymer and MLCC have lower ESR than electrolytic.
  - Determine a figure-of-merit.

# Passive Components for Power Electronic Workshop

April 26-27, 2000 at Penn State

- For capacitor manufacturers, system designers, and circuit engineers.
- 20 international capacitor companies will attend.